



ITT

JAYS CLOSE,
VIABLES INDUSTRIAL ESTATE,
BASINGSTOKE. UK.
RG22 4BA

No.	BBAI-1268	iss/rev	2
		ECO/DCN	K4280
Dimensions in: mm			

ASSEMBLY INSTRUCTIONS

QT-BNC Plug connectors.

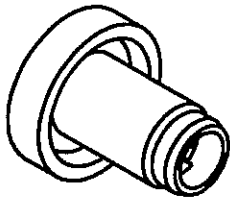
Cable Type: 3002/TZC75024

IF IN DOUBT ASK

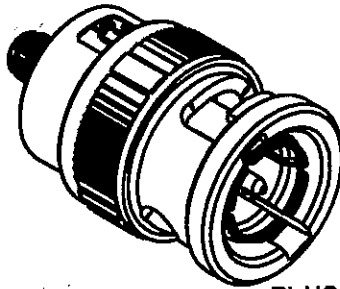
Tools Required: Locator: -

Crimp Tool: -

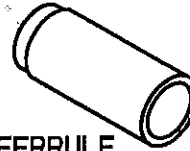
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ASSEMBLY TOOL
(May be supplied loose
or fitted to crimp barrel)

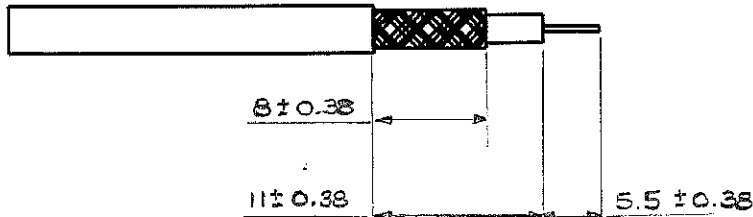


PLUG ASSEMBLY



FERRULE

NOTE
DO NOT ATTEMPT TO
MATE UNTERMINATED
CONNECTORS



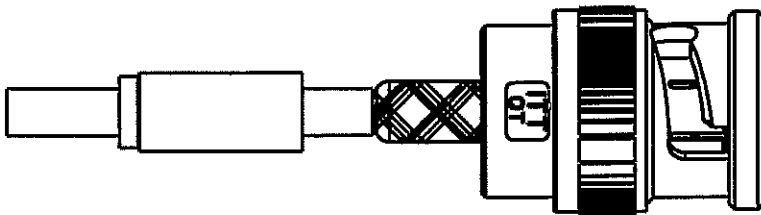
1

Prepare cable using a suitable stripping tool to the dimensions shown, being careful not to damage the braid, dielectric, foil or inner conductor.

2

ENSURE THAT THE INNER CONDUCTOR IS STRAIGHT

After removal of the termination tool from the crimp barrel (if fitted) slide the crimp ferrule over the cable sheath. Fit the plug assy onto the cable so that the crimp barrel slides between the dielectric & the braid (gently twisting & rocking the plug assy to spread the braid will help). Care must be taken to ensure that no strands of braid are trapped under the body. The cable must be inserted until the dielectric can be felt butting against the rear insulator.





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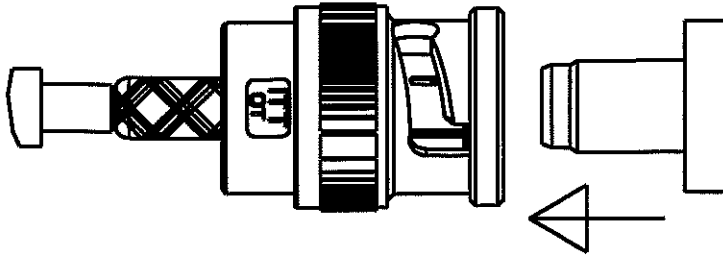
IF IN DOUBT ASK

Tools Required: Locator: -

Crimp Tool: -

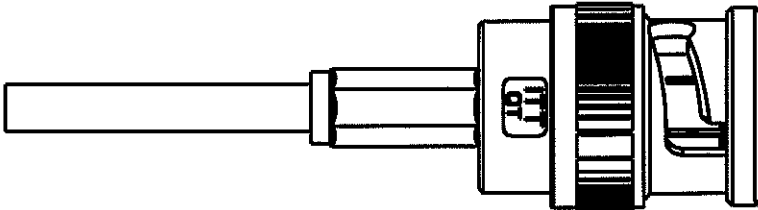
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3



Supporting the cable and plug assy in one hand, press the front insulator fully home using the termination tool provided. a light pull on the cable will confirm the captivation of the centre conductor.

4



Slide the ferrule over the braid until it butts up to the back of the connector. Crimp in position using ITT Cannon tool T1025/- and a 4.52mm A/F die set (T1025/5)