



ITT

JAYS CLOSE,
VIABLES INDUSTRIAL ESTATE,
BASINGSTOKE. UK.
RG22 4BA

No.	BBAI-1240	iss/rev	2
		ECO/DCN	K4956
Dimensions in: mm			

ASSEMBLY INSTRUCTIONS

Type 43 75/1200HM Balun- Type 43, 1.6/5.6, 1.0/2.3, BNC

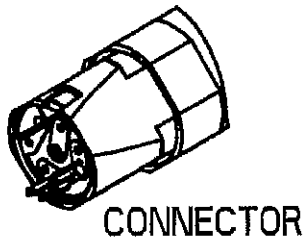
Cable Type: HFE2199 Cable 7/ RD8484 or similar.

IF IN DOUBT ASK

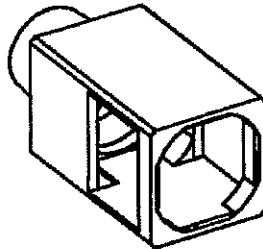
Tools Required: Locator: None

Crimp Tool: See Table.

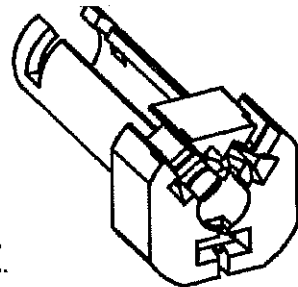
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CONNECTOR



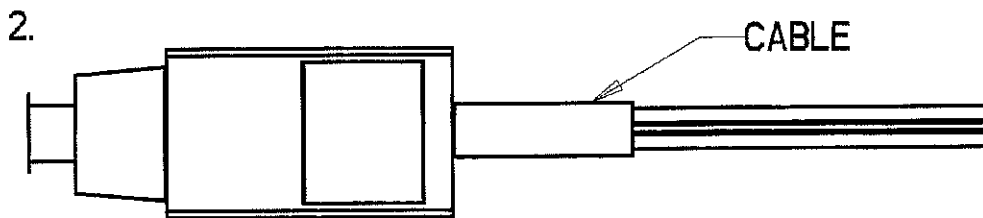
OUTER SLEEVE.



PIERCE BLOCK.



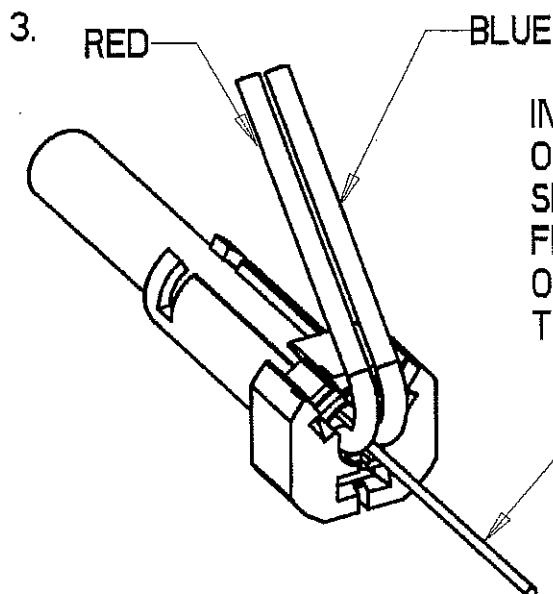
TRIM BACK OUTER JACKET TO DIM. SHOWN TO EXPOSE THE THREE CENTRE STRANDS.



OUTER SLEEVE.

CABLE

SLIDE THE OUTER SLEEVE OVER THE PREPARED CABLE AS SHOWN.



INSERT THE CABLE THROUGH THE REAR OF THE PIERCE BLOCK UNTIL THE OUTER SHEATH TOUCHES THE BACK FACE OF THE FLANGE. PULL THE CENTRE WIRES BACK OVER THE FLANGE AND DOWN INTO THE GROOVES.

UN-INSULATED WIRE (SHOWN IN UN-FORMED POSITION)

2-4-03 Rev E



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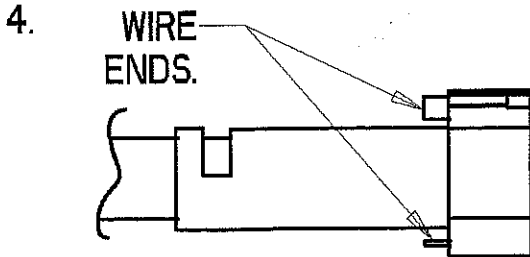
Cable Type: HFE2199 Cable 7/ RD8484 or similar.

IF IN DOUBT ASK

Tools Required: Locator: None

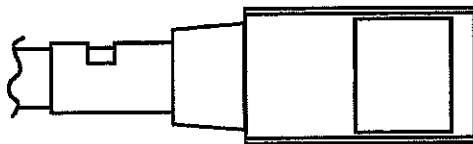
Crimp Tool: See Table.

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AFTER PULLING WIRES INTO THE GROOVES, TRIM BACK AS CLOSE AS POSSIBLE TO THE FLANGE.

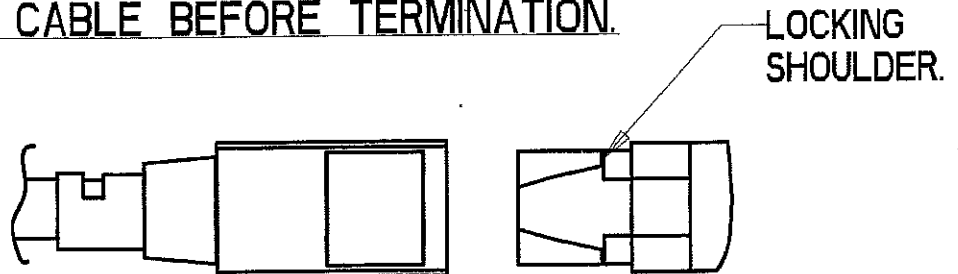
5. ENSURE CORRECT ORIENTATION OF CABLE CLAMP TO HOUSING



PULL THE PIERCE BLOCK INTO THE OUTER SLEEVE UNTIL IT SITS FULLY INTO THE CAVITY.

CABLE PREPARATION IS NOW COMPLETE.

6. ENSURE CORRECT ORIENTATION OF CONNECTOR TO CABLE BEFORE TERMINATION.



USING THE APPROPRIATE TOOL FROM THE TABLE BELOW, PRESS THE CONNECTOR AND OUTER SLEEVE TOGETHER UNTIL THE SLEEVE LOCATES OVER THE LOCKING SHOULDER. TYPE 43 ONLY, FIT THE LOCKING RING INTO THE GROOVE PRIOR TO INSTALLATION TO THE DDF PANEL.

TOOL NO.	CONNECTOR	TOOL NO.	CONNECTOR
T4836	051-127-9989A9G	T4871	058-124-9019A9G
T4837	051-127-9999A9G	T4879	051-124-9409A9G
T4838	050-A27-9019A9G	T4861	058-127-9039T9G
T4836	055-F24-9019A9G		