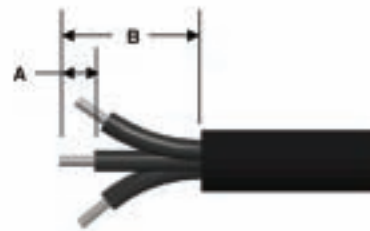


Strip Dimensions

Number of Contacts	Strip Dimensions	
	A mm (inch)	B mm (inch)
2,3	6.0~7.0 (.236-.276)	15mm (.591)
4	5.0~6.0 (.197-.236)	15mm (.591)
5,6	4.5~5.5 (.177-.217)	15mm (.591)
7	2.5~3.5 (.098-.138)	15mm (.591)



First, strip the wire to dimension, as shown.



Insert bushing into shell.



Slide shell assembly and insulator tube onto cable.



Preparing Insert Assembly; Solder individual center conductors to each contact. Visually inspect solder joints before proceeding.



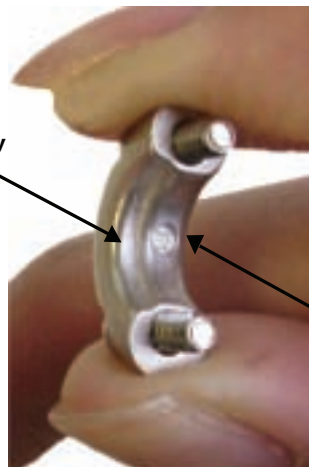
Supporting the insert assembly in one hand, slide the insulator tube and shell assembly into position, as shown.



Once assembled, fasten shell assembly with screw and washer. Please make sure to use washer with screw.



Finally, screw clamp onto the shell assembly to lock cable into position. Please take extra precaution to orientate clamp into its proper position. The inside chamfer with the largest diameter must butt against the shell assembly. Perform a light pull test and visually inspect finished assembly.



Shell Assembly Side

Cable Side